Preface to Latest Edition (NSQF Level - 4 Compliant)

Directorate General of Training (DGT) under the Ministry of Skill Development and Entrepreneurship (MSDE) is the apex body in the country as regards planning, formulating and prescribing norms, standards, procedures and guidelines in respect of various vocational training schemes of which Craftsmen Training Scheme (CTS) implemented in ITI's is the most important and wide-spread throughout the country. Prescribing well designed curriculum and putting in place appropriate assessment and certification procedure are among the vital aspects of vocational training.

Refrigeration and Air Conditioning Technician (sector: Capital Goods and Manufacturing) is one among the most popular ITI designated trades and is of two-year duration. DGT in September 2022 issued latest revised version (version 2.0 of July 2022) of the syllabus, which came into force with 2022 session of admission in ITI's. The main significant change has been that its NSQF level has been revised from five to four. Besides this some rationalisation / rearrangement of certain topics has been done, e.g. the topic "Car Air Conditioning" has been rightly juxtaposed with the second year topic of Mobile AC (Bus, Train).

This book has been prepared and re-designed taking due note of latest changes. Besides covering all necessary topics related to trade theory, as hitherto, each chapter is supplemented by an appropriate set of short Q - Ans. and MCQs with key. Further, 12 model papers (6 each for first and second year) with key and essential explanatory notes have been incorporated which, we believe, should be of immense help to the trainees to prepare for the final trade test with understanding of trade theory subject, and with confidence.

We sincerely hope that trainees will find this book very much helpful to adjust with the latest changes in syllabus related to Refrigeration and Air Conditioning Technician trade. We would welcome suggestions for further improvement of this book in its subsequent editions.

— Author

NSQF Level - 4 compliant competency based curriculum for Refrigeration and A.C. Technician (2022 Syllabus)......(ix-xiii)

Ist Year

1.	Introduction
	Multiple Choice Questions
	 Key to Multiple Choice Questions
	 Short QAns. (Helpful in solving MCQs)
2	· · · · · · · · · · · · · · · · · · ·
2.	Bench Vice, Hacksaw, File, Types of Cut, Chisel, Punch, Drill, Drilling Machine, Cutting Speed and r.p.m., Taps, Dies, Grinding Machine, Safety Precautions, Steel Rule, Calipers, Uses, Feeler Gauges, Snips, Wheel Puller or Pulley Puller, Blow Lamp, Soldering, Gas Cylinder, Hollow Punch or Gasket Punch, Screwdrivers, Pliers, Diagonal Cutter Pliers, Pliers Used by Electrician, Tweezers, Open end or Double end Spanners, Ring Spanners, Socket Spanner Set, Adjustable Wrench or Screw Wrench, Monkey Wrench, Pipe Wrench, Allen Key Set, Gland Key or Packing Key, Valve Key, Ratchet Wrench, Steel Rule, Calipers, Straight Edge, Outside Micrometer, Methods of Removing Zero Error, Inside Micrometer, Digital Height Gauge, Vernier Depth Gauge, Vernier Bevel Protractor. Assignment/Test—Solved 45–49 Multiple Choice Questions
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	 Key to Multiple Choice Questions
	 Short QAns. (Helpful in solving MCQs)
3.	Sheet Metal Work
	Multiple Choice Questions
	 Key to Multiple Choice Questions
	 Short QAns. (Helpful in solving MCQs)
4	Basic Electricity
٦.	Electricity Forms of Electricity Static Electricity Laws

of Electric Charges (or Laws of Electrostatics),

Capacitor, Farad-Amount of Capacitance, Capacitors in Series. Capacitors In Parallel. Current Electricity. Ohm's Law, Electrical Power, Effects of Electric Current, Thermoelectric Energy, Thermistors, Electrochemical Thermocouples. Energy. Photovoltaic Energy, Piezoelectric Energy, Electrical Circuits, Alternating Current, Star Delta Connections, Fuse, Types of Fuses, Circuit Breaker, Relay, Bus Bar, Earthing, Conductors, Resistance of a Conductor, Classification of Resistance, Resistors, Ballast Resistor, Insulators, Semi-conductors, Wires and Cables, Crimping, Ammeter, Voltmeter, Wattmeter, Ohmmeter, Megger, Energy Meter, Frequency Meter, Multimeter, Transformer, D.C. Electric Motor, Need for Motor Starter, AC Motors, Series AC Motor, Rotating Magnetic Fields, Synchronous Motors, Induction Motors, Electrical Symbols, Safety Precautions.

Assignment/Test—Solved86–89

- Multiple Choice Questions
- Key to Multiple Choice Questions
- Short Q.-Ans. (Helpful in solving MCQs)

Semiconductor, Electro Valency, Atomic Structure of Germanium, Doping, N - Type Germanium or Donor Material, P-type Germanium or Acceptor, Material, P - N Junction, Classification of Diodes, Special Diodes, Transistors, Soldering of Transistors, Field Effect Transistors, Phototransistor, Multivibrator, Unijunction Transistor (UJT), DC Power Supply, Half Wave Rectifier, Full Wave Rectifier, Bridge Rectifier, Ripple Filters for Rectifiers, Silicon Controlled Rectifier, Amplifiers, Operational Amplifier, Input and Output Variables, Basic Circuits of Operational Amplifiers, Inverting Amplifier, Summing Amplifier, Difference Amplifier, Differentiator, Integrator, Comparator, Printed Circuit Boards, Integrated Circuits.

Assignment/Test—Solved101–103

- Multiple Choice Questions
- Key to Multiple Choice Questions
- Short Q.-Ans. (Helpful in solving MCQs)

Difference among Welding, Soldering and Brazing.

 Key to Multiple Choice Questions Short QAns. (Helpful in solving MCQs) Refrigerator (Direct Cool)	7.	 Assignment/Test—Solved	12.	Motor, Squirrel-cage Motor, Reduciing Electrical and Mechanical Stress at Start-up, Starter, Single Phase Motors, Induction Motor Faults, Current Relay, Potential Relay. Overload Relay, Under-voltage and Over-voltage Relays. Assignment/Test—Solved 190—192 Multiple Choice Questions Key to Multiple Choice Questions Short QAns. (Helpful in solving MCQs) Condensers 193—202 Types of Condensers, Air-cooled Condenser, Water-cooled Condensers, Shell-and-tube Condensers, Horizontal Shell and Tube Water-cooled Condenser, Vertical Open Shell-and-tube, Condenser, Shell-and-coil Condenser, Double-pipe Water-cooled Condenser, Atmospheric Condenser, Evaporative Condenser, Cooling Tower, Classification of Cooling Towers, Natural Draft Cooling Tower. Assignment/Test—Solved 200—202
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Domestic Refrigerator, Controls provided on a Refrigerator, Refrigerator Refrigerator Refrigerator Refrigerator Refrigerator Refrigerator Refrigerator Refrigerator Cleaning of Condensers, Cleaning of Evaporators, Replacing Capillary, Locating leaks in a Refrigeration System, Charging a Refrigeration System, Charging a Refrigeration System, Refrigeration System, Charging a Refrigerator System, Refrigerator System, Charging a Refrigeration System, Refrigerator System, Charging a Refrigerator System, Refrigerator System, Charging a Refrigerator System, System Refrigerator, Three Door Refrigerator, Double Door Refrigerator, Three Door Refrigerator, Four Door Side-by-side Refrigerator, Inverter Technology. Assignment/Test—Solved 167–168 Multiple Choice Questions • Key to Multiple Choice Questions • Short QAns. (Helpful in solving MCQs) Compressor System System System and Indirect System, Frost Formation, Defrosting, Water Defrosting, Solid Absorbent System of Defrosting, Defrosting Deportancy Supportator, Frost Defrosting, Solid Absorbent System of Defrosting, Defrosting Solid Absorbent System of Defrosting, Defrosting Solid Absorbent System and Indirect System frost Formation, Defrosting, Electric Defrost Method, Frosting, Defrosting, Defrosting, Defrosting Solid Absorbent System and Indirect System frost Formation, Defrosting, Solid Absorbent System and Indirect System frost Formation, Defrosting, Solid Absorbent System and Indirect System frost Formation, Defrosting, Belactric Defrost Method, Frosting, Defrosting and Non-frosting, Defrosting Defrosting Defrosting Defrosting Statematical System and Indirect System and Indirect System and Indirect System frost Formation, Defrosting, Defrosting and Non-frosting, De		 Short QAns. (Helpful in solving MCQs) 		
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 Short QAns. (Helpful in solving MCQs) Frost-free Refrigerator. 162–168 Frost, Frost-free Refrigerator, Double Door Refrigerator, Three Door Refrigerator, Four Door Side-by-side Refrigerator, Inverter Technology. Assignment/Test—Solved 167–168 Multiple Choice Questions Short QAns. (Helpful in solving MCQs) Compressors Short QAns. (Helpful in solving MCQs) Compressors Components, Lubrication of Compressor, Classification of Reciprocating Compressor, Stationary blade Type Rotary Compressor, Stationary blade Type Rotary Compressor, Stationary blade Compressor, Centrifugal Compressor, Screw Compressor, Centrifugal Compressor, Screw Compressor, Swash Plate Compressor, Compressor Efficiency Factors, Oil Separator, Pump, Classification, Difference between Positive Displacement Pump and Centrifugal Pump, Use of Pumps in Air Conditioning, Vacuum Pump. Assignment/Test—Solved 181–185 Multiple Choice Questions Short QAns. (Helpful in solving MCQs) Motors 186–192 Key to Multiple Choice Questions Short QAns. (Helpful in solving MCQs) Refrigerants Safe Economical and Efficient Refrigerant, Refrigerant Numbering, Refrigerant Cylinders and Valves, Use of Plumps in Air Conditioning, Vacuum Pump. Assignment/Test—Solved 181–185 Multiple Choice Questions Short QAns. (Helpful in solving MCQs) Motors 186–192 Methodors Pefrigerator, Four Door Surge Dum, Direct System and Indirect System, Frost Formation, Defrosting by Hot Gas, Thermo-bank of Defrosting, Walter Defrosting, Solid Absorbent System of Defrosting, Male Ond-frosting, Defrosting by Hot Gas, Thermo-bank Defrosting, Male Defrosting, Walter Defrosting, Solid Absorbent System of Defrosting, Male Callson, Defrosting by Hot Gas, Thermo-bank Defrosting, Male Callson, Defrost		•		
Frost, Frost-free Refrigerator, Double Door Refrigerator, Three Door Refrigerator, Four Door Side-by-side Refrigerator, Inverter Technology. Assignment/Test—Solved			14.	Evaporators 211–217
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		Reciprocating Compressor, Capacity Control Methods of Reciprocating Compressors, Material of Compressor Components, Lubrication of Compressors, Classification of Reciprocating Compressors, Scroll Compressor, Inverter Compressor Rotary Compressor, Stationary blade Type Rotary Compressor, Rotary Blade type Rotary Compressor, Centrifugal Compressor, Screw Compressor, Thermo-compressor, Wobble Plate Compressor, Swash Plate Compressor, Compressor Efficiency Factors, Oil Separator, Pump, Classification, Difference between Positive Displacement Pump and Centrifugal Pump, Use of Pumps in Air Conditioning, Vacuum Pump. Assignment/Test—Solved	15.	Multiple Choice Questions Key to Multiple Choice Questions Short QAns. (Helpful in solving MCQs) Refrigerants Definition, Characteristics, Flammability and Toxicity of Refrigerants, Safe Economical and Efficient Refrigerant, Mechanical Refrigerant, Refrigerant Numbering, Refrigerant Cylinders and Valves, Use of High Purity Nitrogen for Pressure Testing and Leak Checking, Ozone Layer and Green House Effect, Brine, Depletion of Ozone Layer by Chlorofluorocarbons, Ozone Depleting Substances, Montreal Protocol, Kyoto Protocol, 2007 – The Environment Year, Replacement of CFCS, Difference in Properties of R134a and R12, Difference in Refrigeration Circuit Design of R134a and R12, Precautions to be taken in Safe HFC Handling, Handling HFC Cylinders, Prevention of HFC
	•			

Vacuum Pump and Leak Detector used in HFC Systems, Leakage of HC Refrigerant, Safe Handling of HC Cylinders, HC Refrigerants used in new Appliances. Assignment/Test—Solved	should not be changed to HC Refrigerant, Replacement Refrigerants for R12 And R134a. Assignment/Test—Solved
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