

Preface

It is evident that 'fitter' is the basic trade of a machine shop and manual practice is more important than machine practice in the trade. Every trainee, student, learner or even mechanic can learn the trade thoroughly if he insists on understanding the basic principles of the trade. So, we have insisted on explaining the fundamentals through simple questions-answers. The entire subject has been covered only in 1000 questions-answers.

It is hoped that I.T.I. trainees, apprentices, polytechnic students and all semi-skilled mechanics will find the book a 'rapidex' in learning the trade easily and that too in a short duration. They will also find the book valuable when going to appear for a viva-voce test or an interview.

I am grateful to the publisher shri R.K. Mehta for giving an attractive and decent shape to my efforts.

—Kapil Dev

Contents

<i>Chapters</i>	<i>Page No.</i>
1. Fitter Trade and Safety Precautions	01
2. Measurement and Units	03
3. Measuring Instruments	05
4. Gauges and Indicators	09
5. Marking Tools and Instruments	12
6. Cutting Tools	15
7. Dismantling, Assembling and Gripping Tools	26
8. Threads	33
9. Limit, Fit and Tolerance	36
10. Fasteners	40
11. Jigs and Fixtures	47
12. Engineering Metals	49
13. Heat Treatment	58
14. Anti-corrosive Treatment	61
15. Lubricants and Coolants	63
16. Honing, Lapping and Surface Finish	68
17. Grinding and Grinders	71
18. Mechanical Power Transmission	75
19. Bearing	79
20. Sheet Metal Work	81
21. Blacksmithy and Forging	86
22. Lathe Machine & its Operations	90
23. Welding	97
24. Pipes	103